

Date: Tuesday, 17/07/2007 2:50:31 PM
User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: BLUE
Job Number	: 33614		
Estimate Number	: 10804		
P.O. Number	: <i>N/A</i>	Part Number	: D2646
This Issue	: 17/07/2007	S.O. No.	: <i>N/A</i>
Prsht Rev.	: NC	Drawing Number	: D2646
First Issue	: <i>N/A</i>	Project Number	: <i>N/A</i>
Previous Run	: 00015	Drawing Revision	:
	Type : PURCHASED PARTS	Material	:
Written By	:	Due Date	: 24/07/2007
Checked & Approved By	:	Qty:	2 Um: Each
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PACKAGING 1	PACKAGING RESOURCE #1
		
	Comment: PACKAGING RESOURCE #1 PULL FROM STK: 2 X D2646UP B <i>32375</i> <i>u</i> <i>070717</i> <i>2</i>	
2.0	D2646UP	Aft Cap-unpainted
		
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) Aft Cap-unpainted	
3.0	PG	PURCHASING
		
	Comment: PURCHASING PURCHASING ISSUE P.O. <i>4198</i> <i>C207107118</i> <i>(2)</i> ATELIER DEBOSELAGE SPRAY PAINT DELFLEET BLUE CLEAR DELFLEET	
4.0	PACKAGING 1	PACKAGING RESOURCE #1
		
	Comment: PACKAGING RESOURCE #1 RECEIVE & INSPECT FOR TRANSIT DAMAGE <i>6/7/23</i> <i>(2)</i>	
5.0	QC14	INSPECT SPRAY PAINT
		
	Comment: INSPECT SPRAY PAINT <i>6/7/23</i> <i>(2)</i>	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: D Date: 2/10/25

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: BLUE

Job Number: 33614

Part Number: D2646

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

ALS71032130

Insert



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

INSERT

Batch:

M102475

50
1/7/24 SB (4x)

7.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Install inserts as per Dwg D2646

UJ 04-0725 (2)

8.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

04-0725 (2) #

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

ID & STK USING NEW B/N

B33614

(2)

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

04-0725 (2)

Job Completion



U 04-0725

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

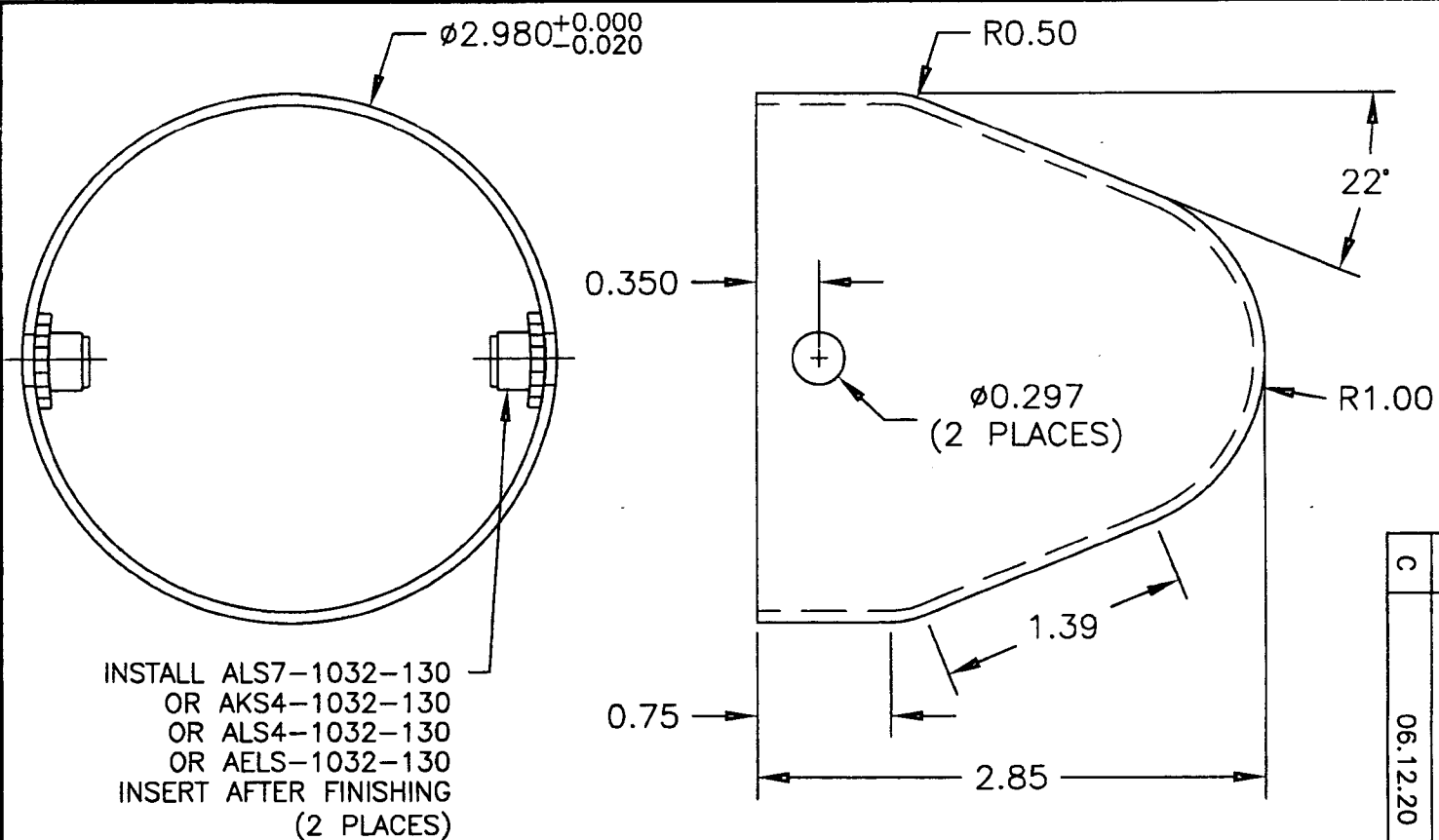
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN	DS	DRAWN BY	PH	DART AEROSPACE USA, INC.		REV. C
CHECKED	HA	APPROVED	HA	DRAWING NO.	D2646	SHEET 1 OF 1
DATE	06.12.20			TITLE	AFT CAP	SCALE 1:1
A	97.03.25			NEW ISSUE		
B	05.04.01			CHANGE TO CLOSED INSERTS		
C	06.12.20			CHANGE TO OPEN ENDED INSERTS		



D2646 AFT CAP

- 1) MATERIAL: ALUMINUM 1100-O 0.063 THICK (QQ-A-250/1)
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT ASSEMBLY WHITE (4.3.5.1) PER DART QSI 005 4.3
3) ALL DIMENSIONS ARE IN INCHES
4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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07.02.12

4/0 33614